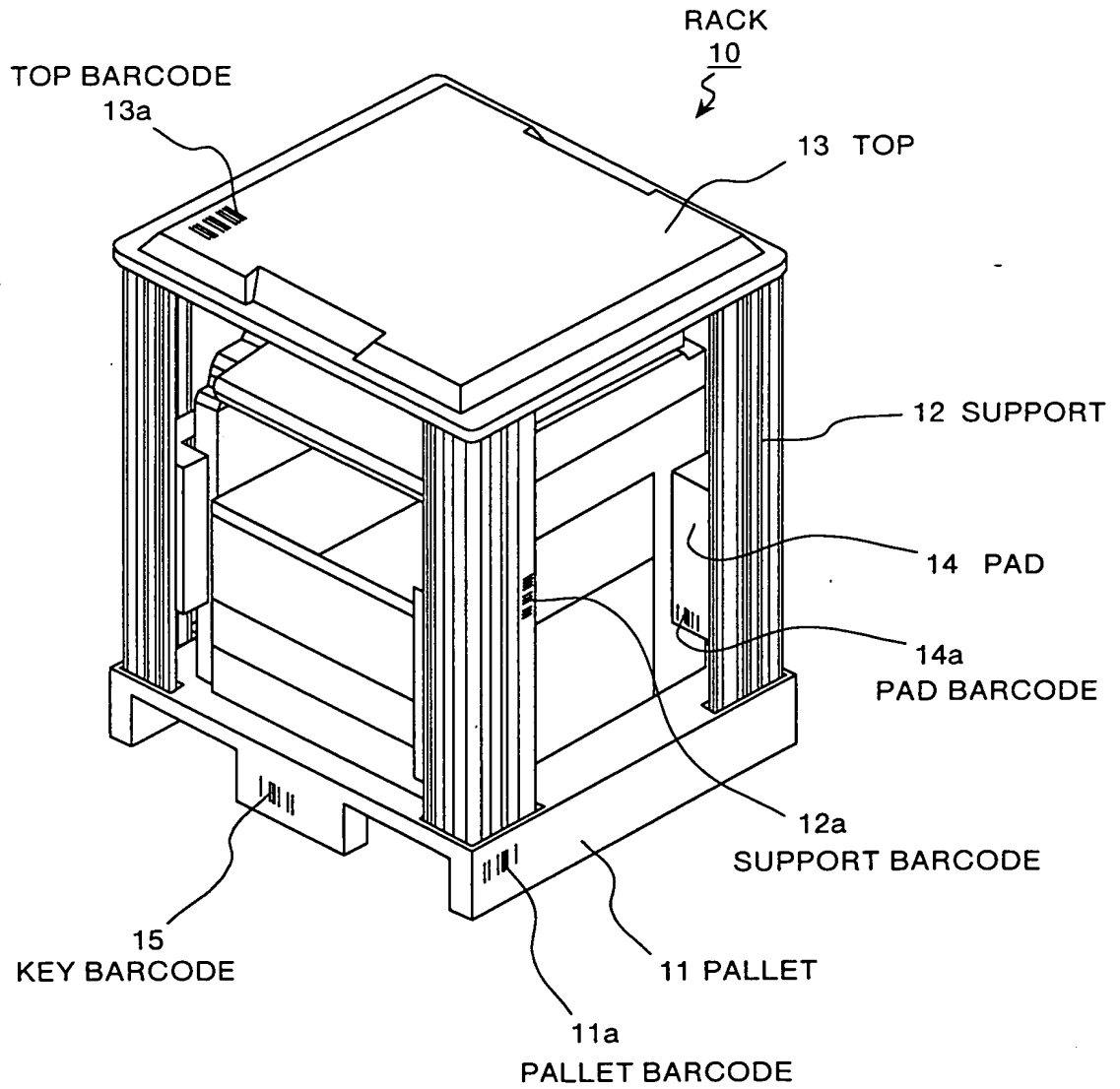


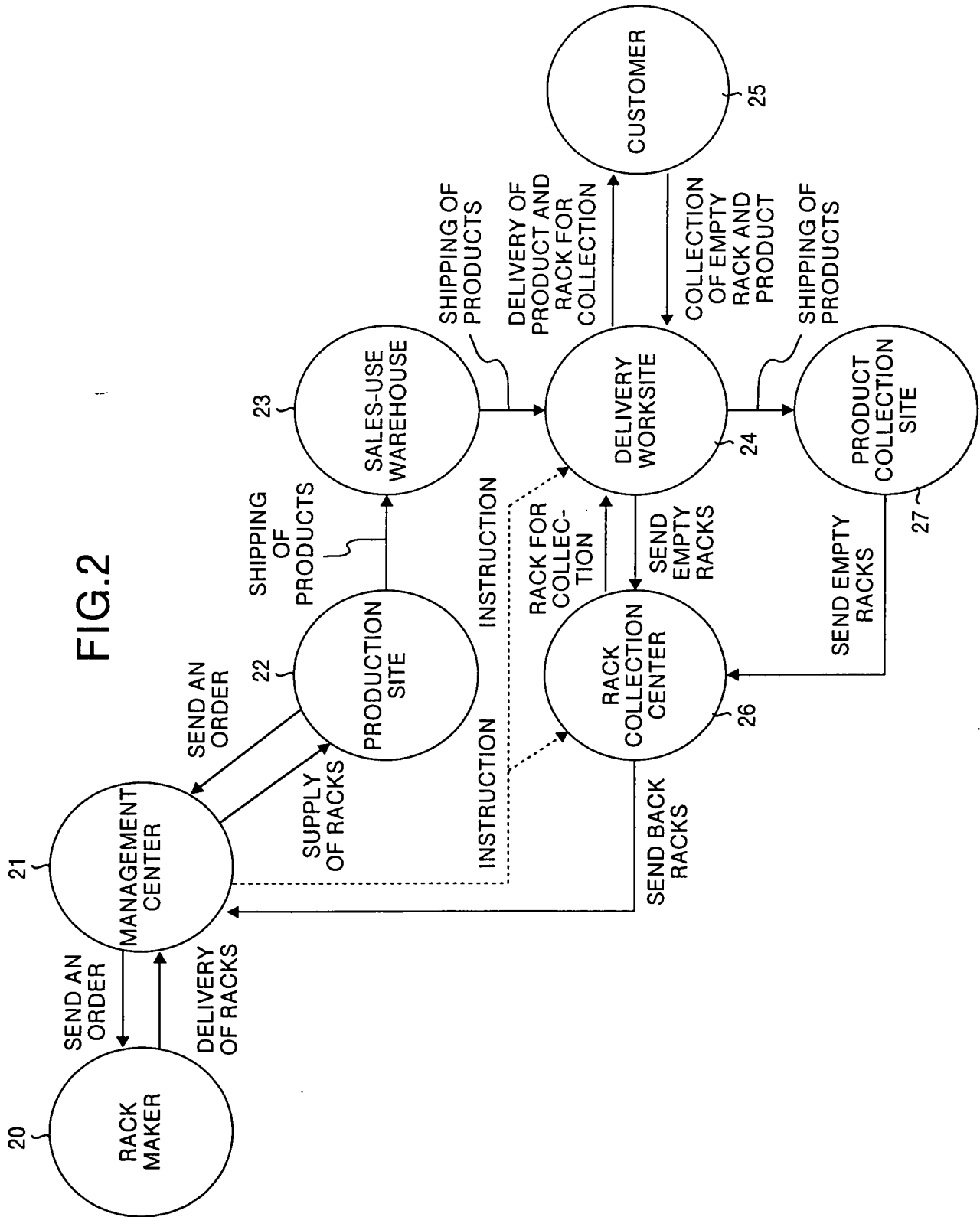
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1/38

38708

FIG.1





3/38

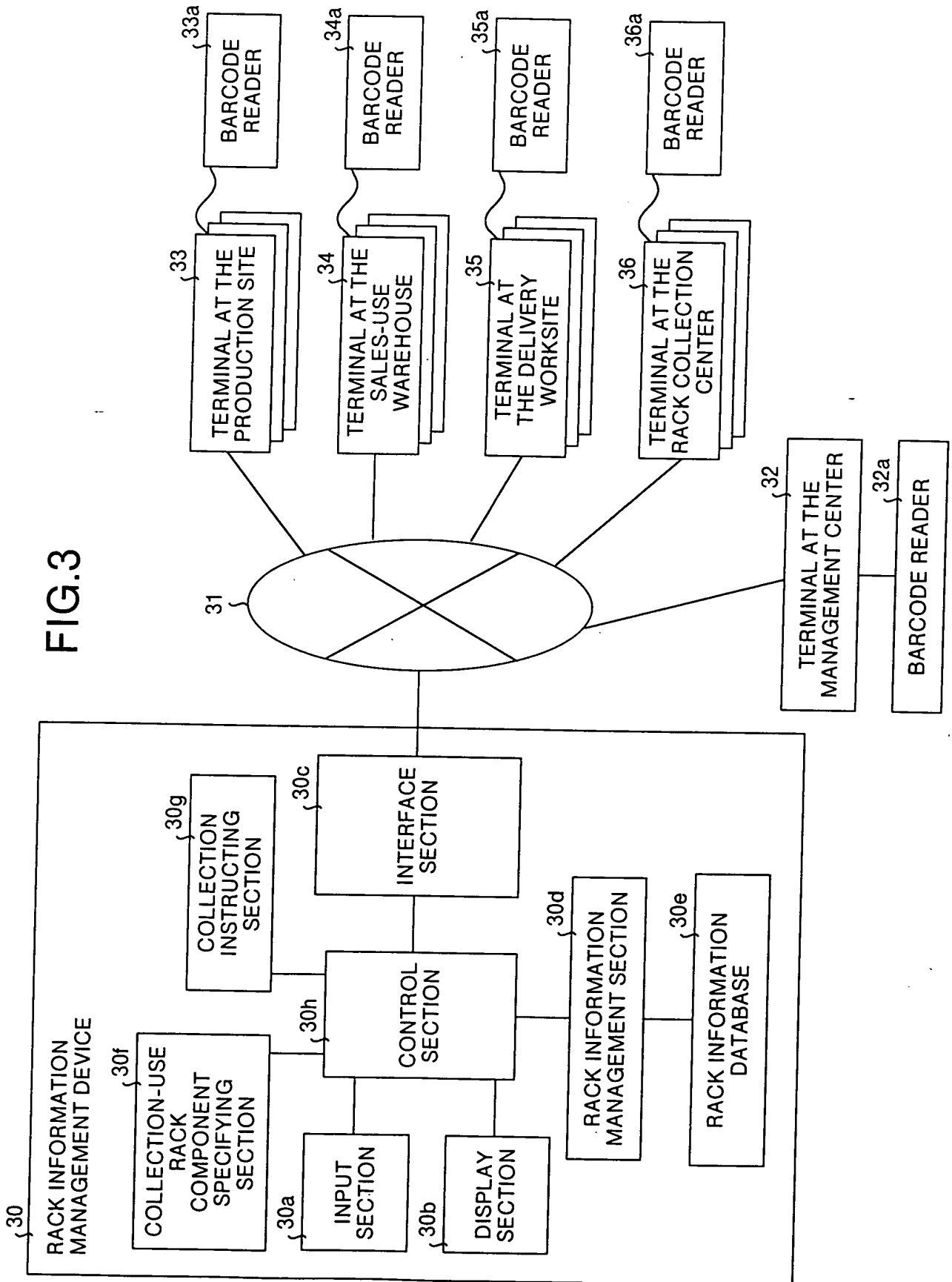
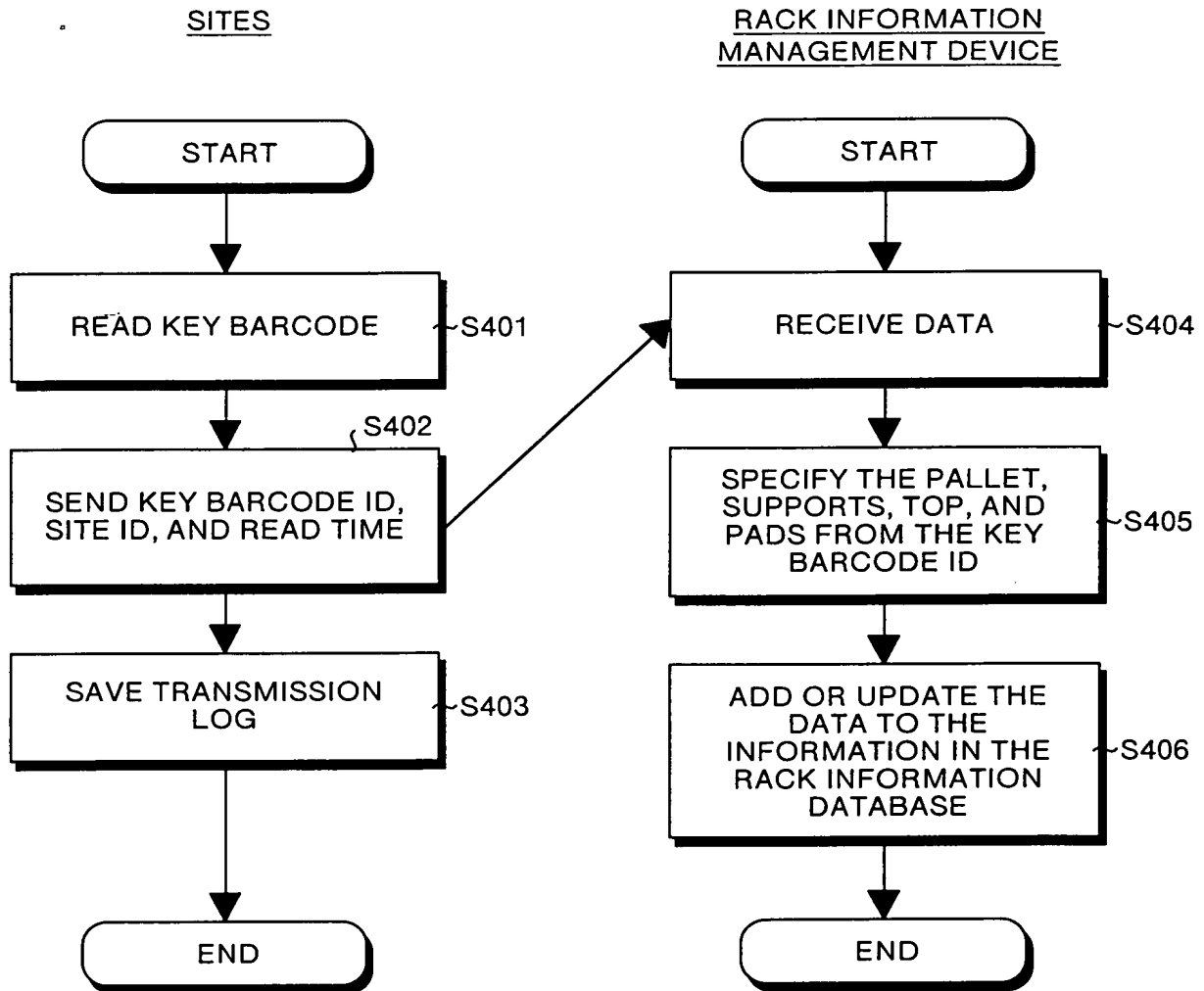
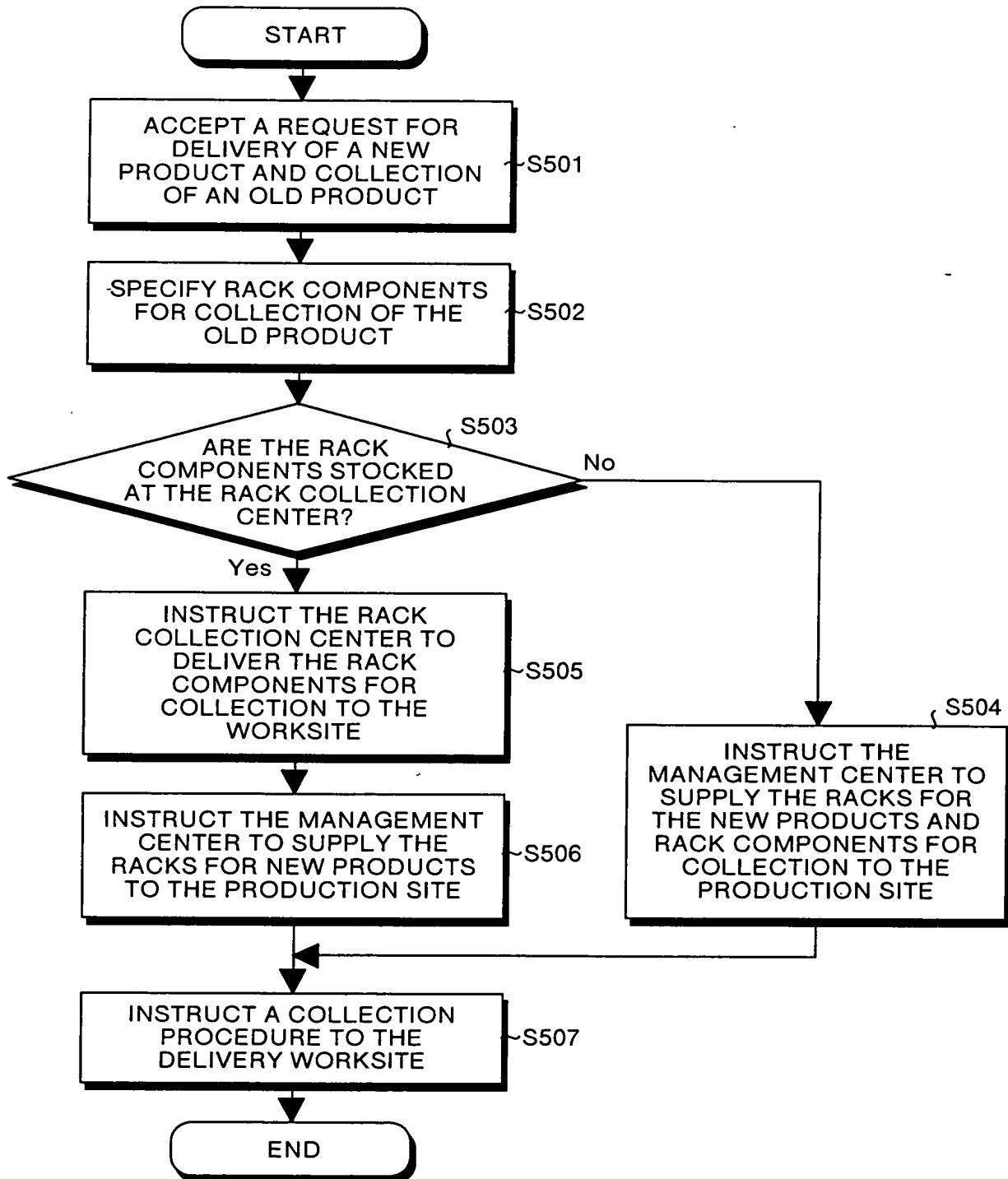


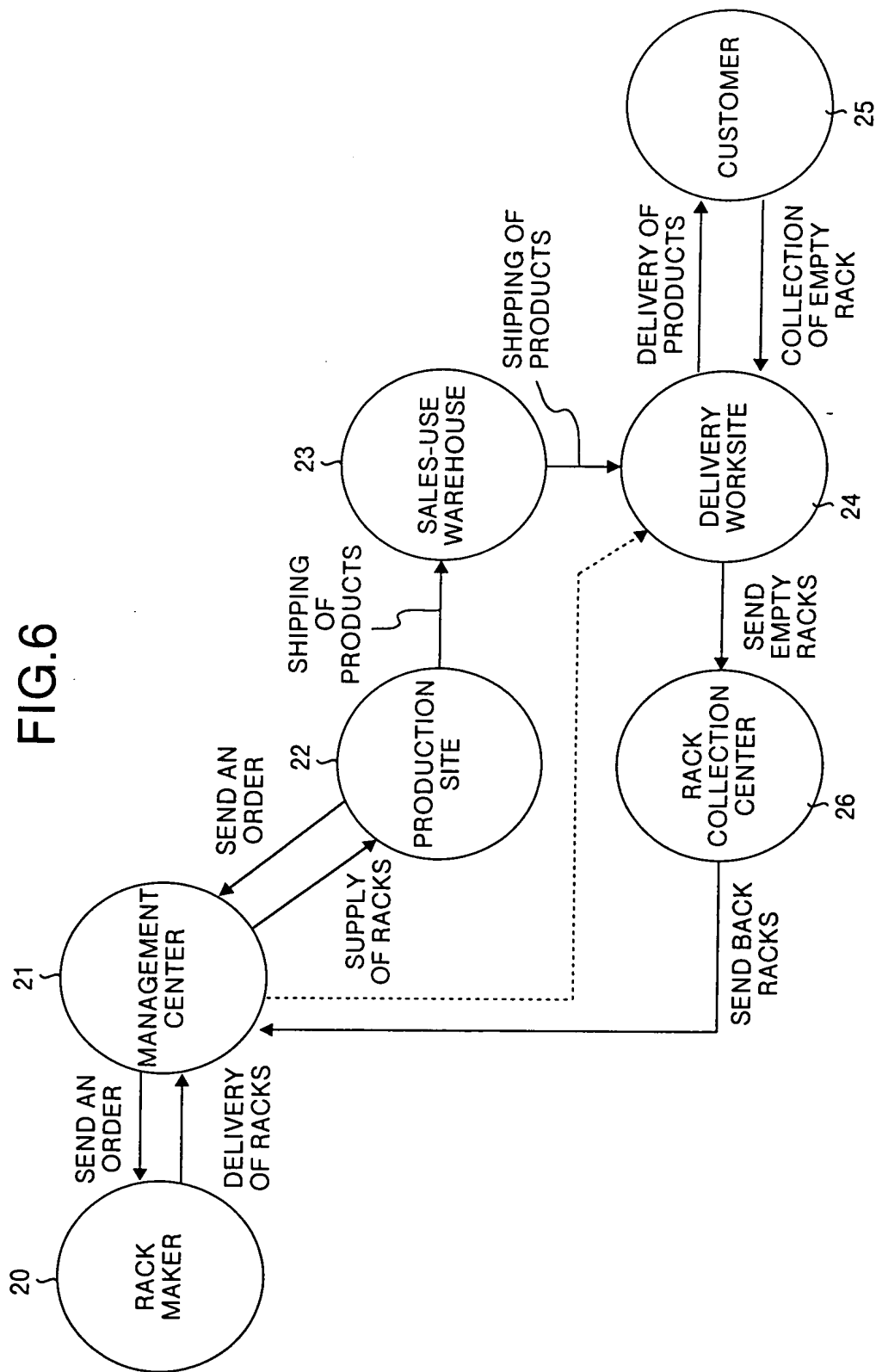
FIG.4

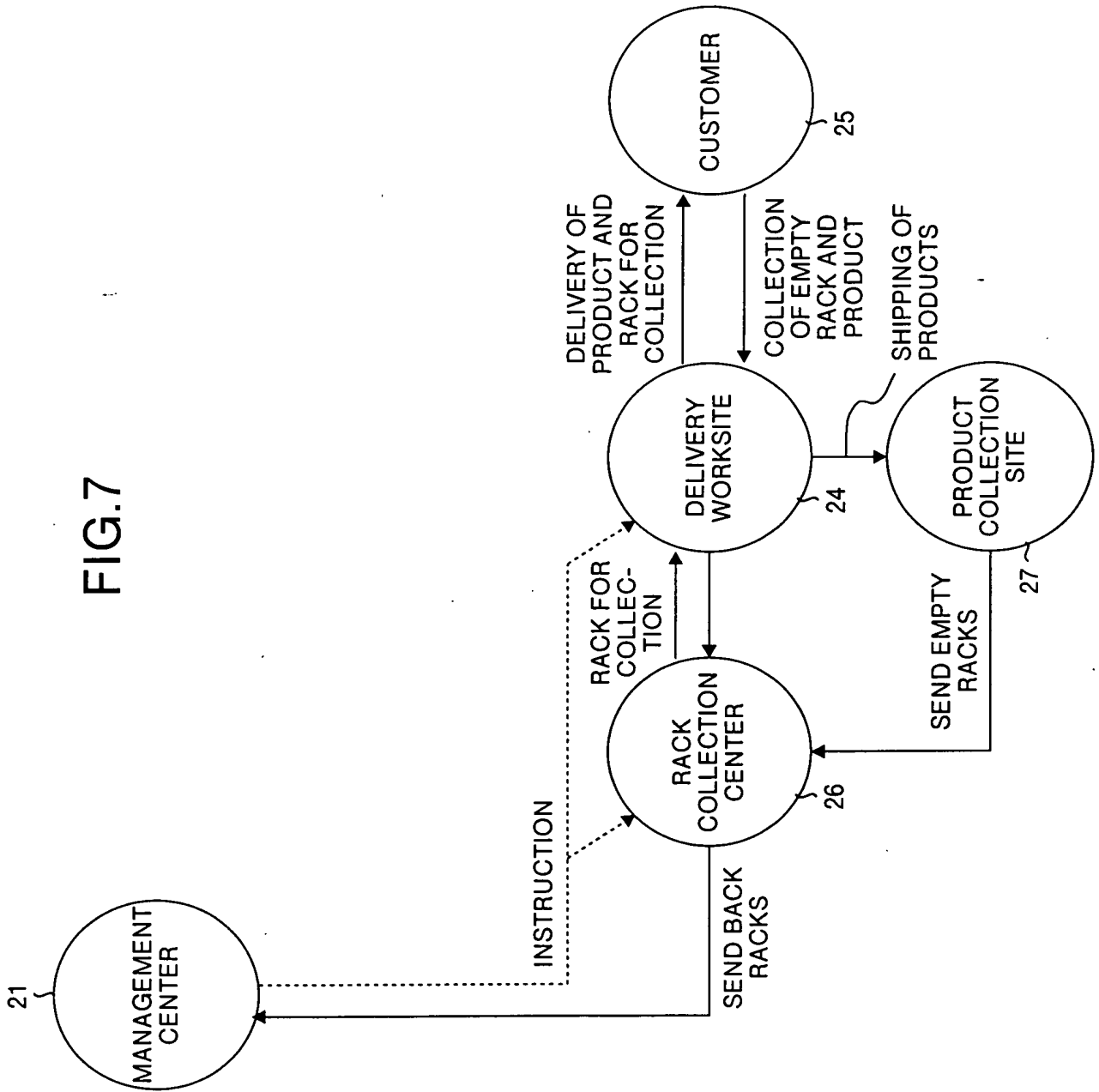


5738

FIG.5







"FIG. 7" 19201800

FIG.8

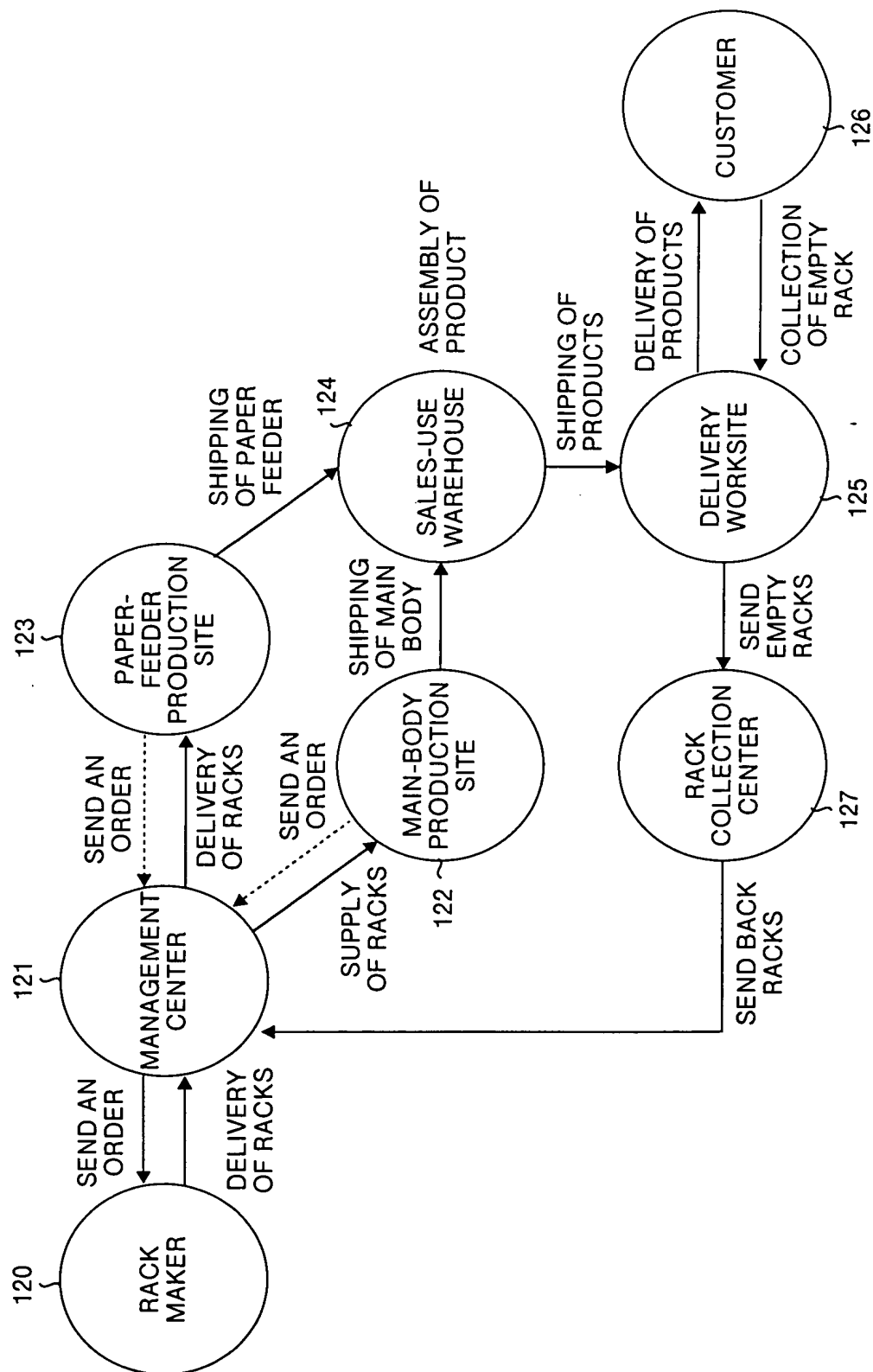
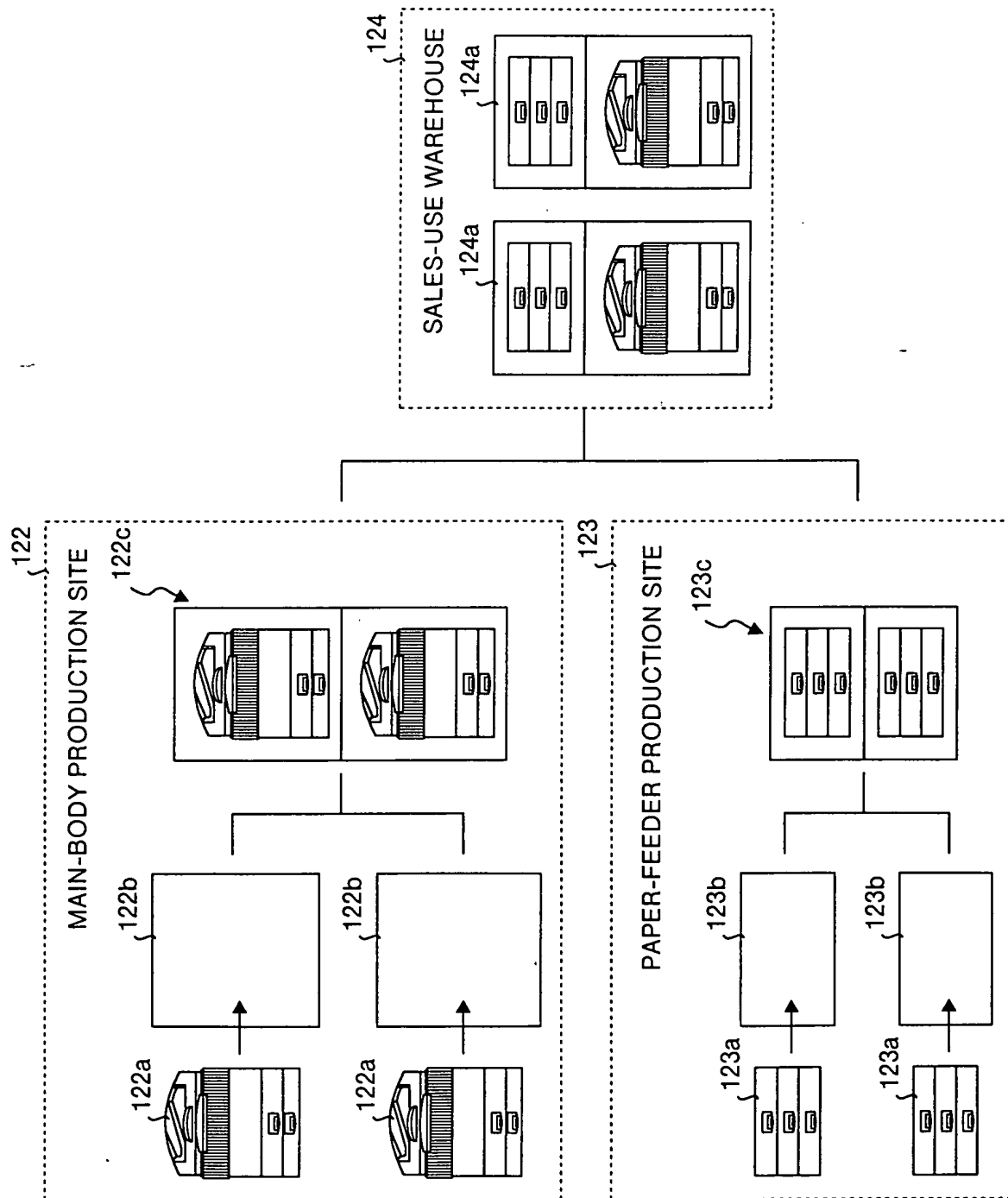
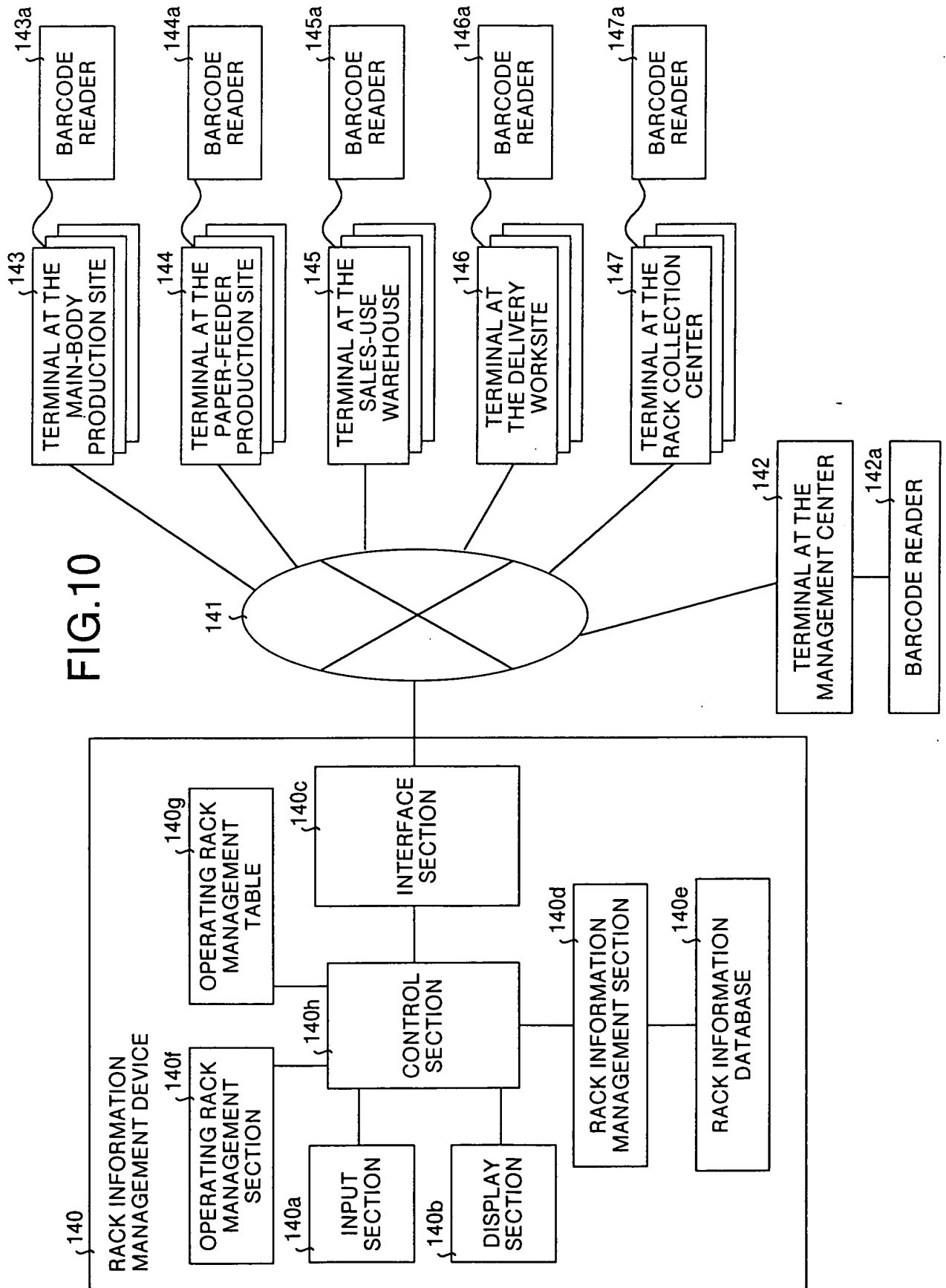


FIG. 9





11/38

FIG.11

OPERATING RACK
MANAGEMENT TABLE
140g

DOUBLE-STACKED RACK	ASSEMBLED RACK	RACK COMPONENTS	LOCATION
W123	S11	TOP a1 SUPPORT b1 PAD c1 PALLET d1	MAIN-BODY PRODUCTION SITE 122
	S12	TOP a2 SUPPORT b2 PAD c2 PALLET d2	
W234	S21	TOP a3 SUPPORT b3 PAD c3 PALLET d3	PAPER-FEEDER PRODUCTION SITE 123
	S22	TOP a4 SUPPORT b4 PAD c4 PALLET d4	

FIG. 11

12/38

FIG.12

OPERATING RACK
MANAGEMENT TABLE
140g

DOUBLE-STACKED RACK	ASSEMBLED RACK	RACK COMPONENTS	LOCATION
W345	S11	TOP a1 SUPPORT b1 PAD c1 PALLET d1	SALES-USE WAREHOUSE 124
	S21	TOP a3 SUPPORT b3 PAD c3 PALLET d3	
W456	S12	TOP a2 SUPPORT b2 PAD c2 PALLET d2	SALES-USE WAREHOUSE 124
	S22	TOP a4 SUPPORT b4 PAD c4 PALLET d4	

FIG. 12

FIG.13

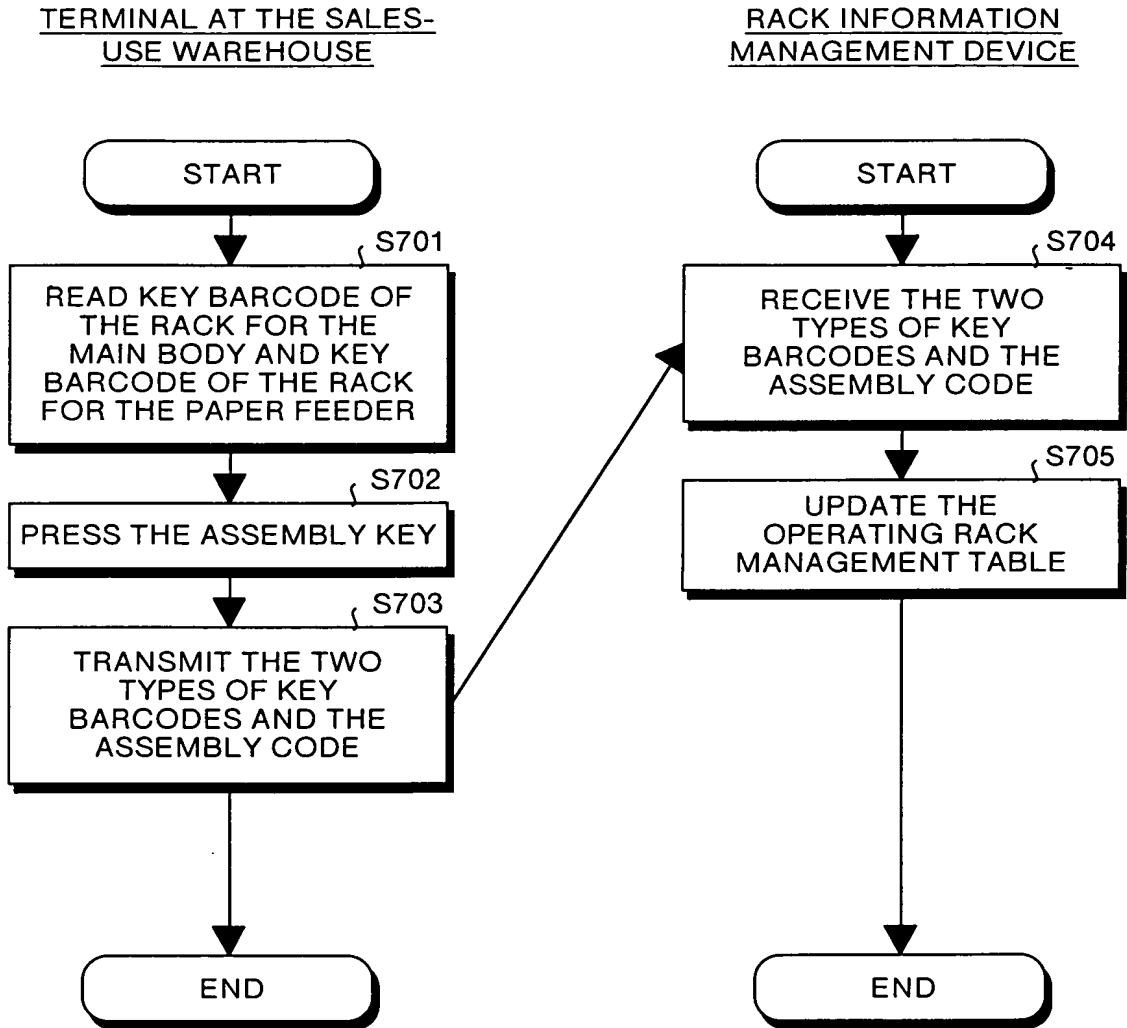
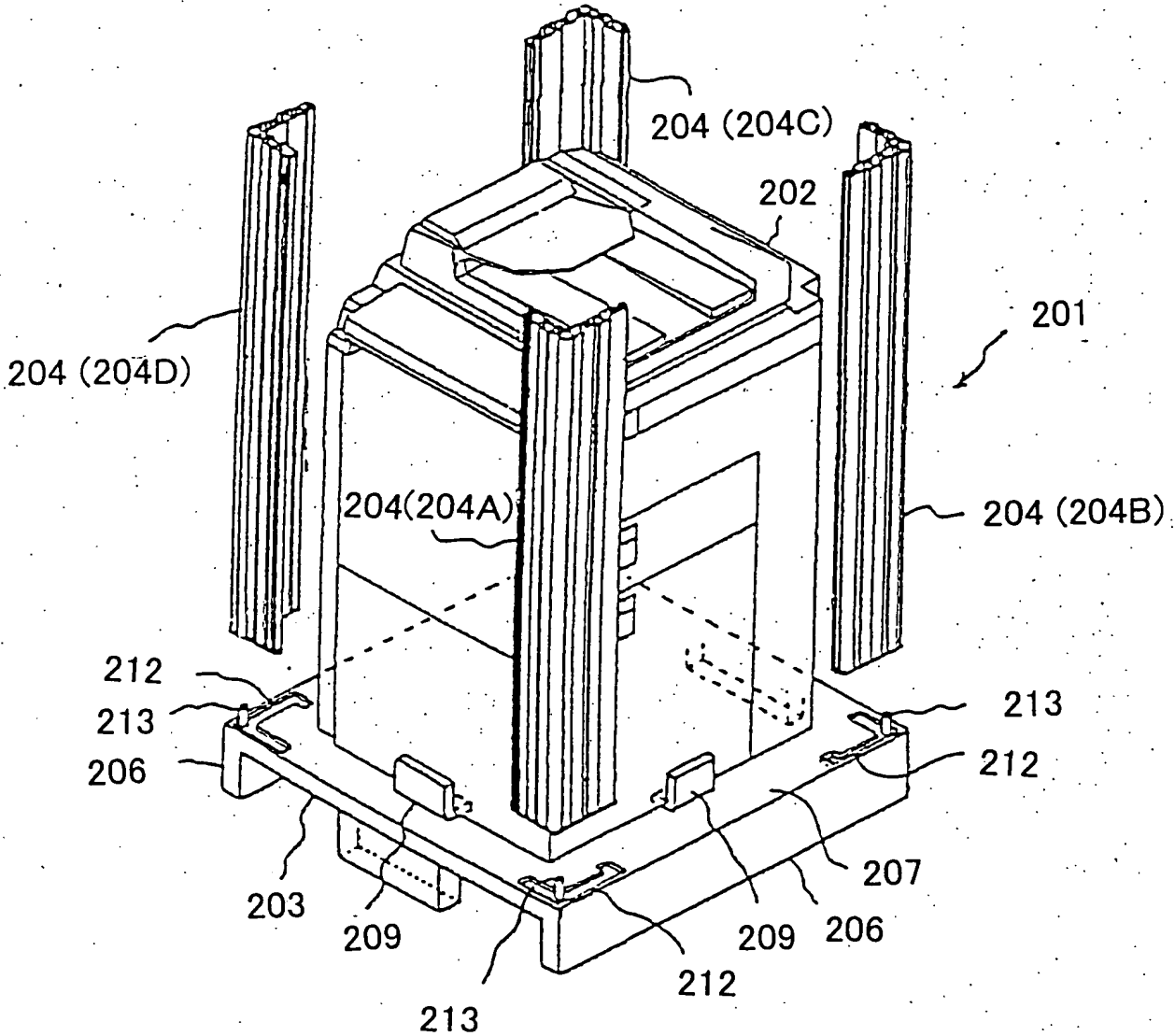


FIG.14



15/38

FIG.15

FIG. 15

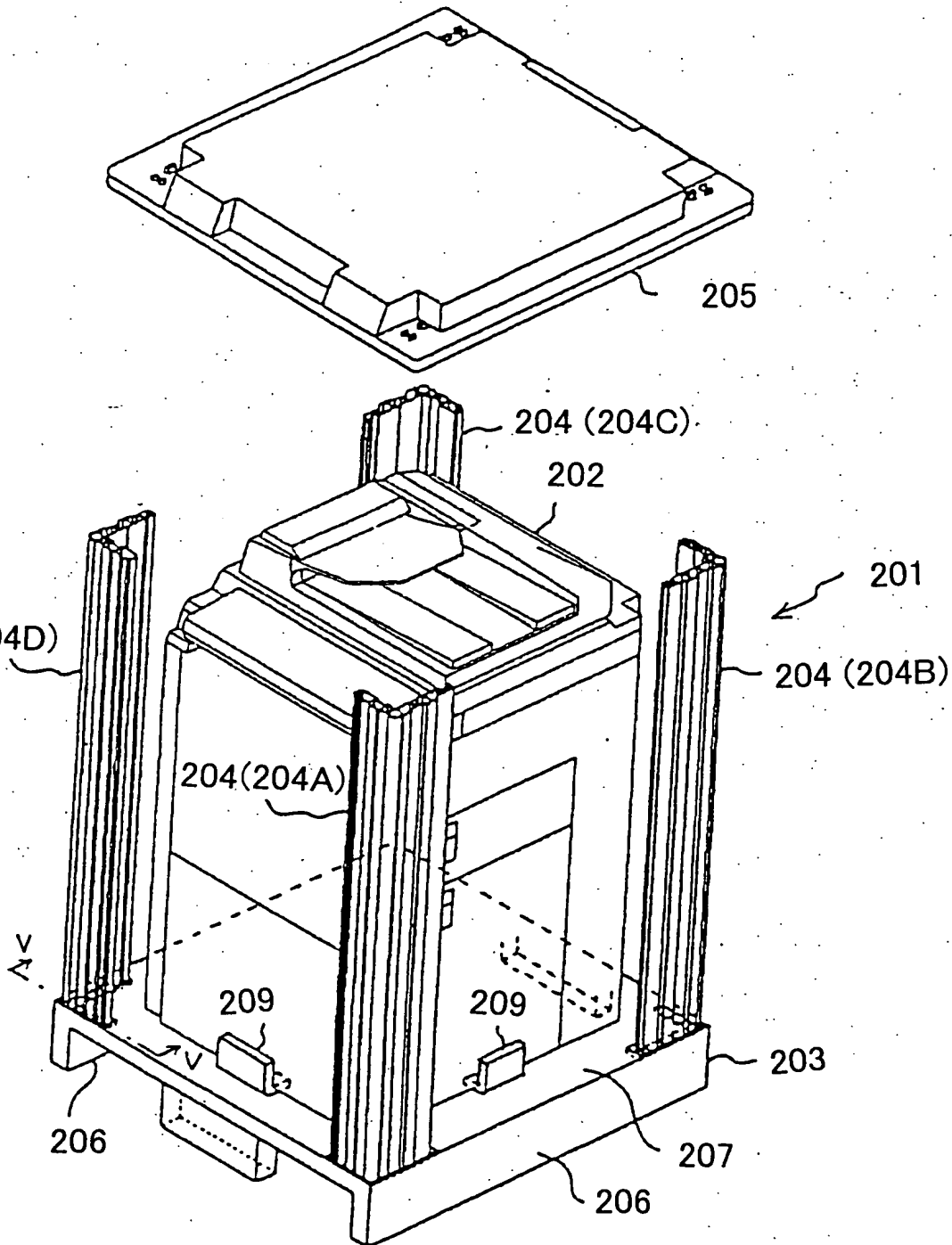
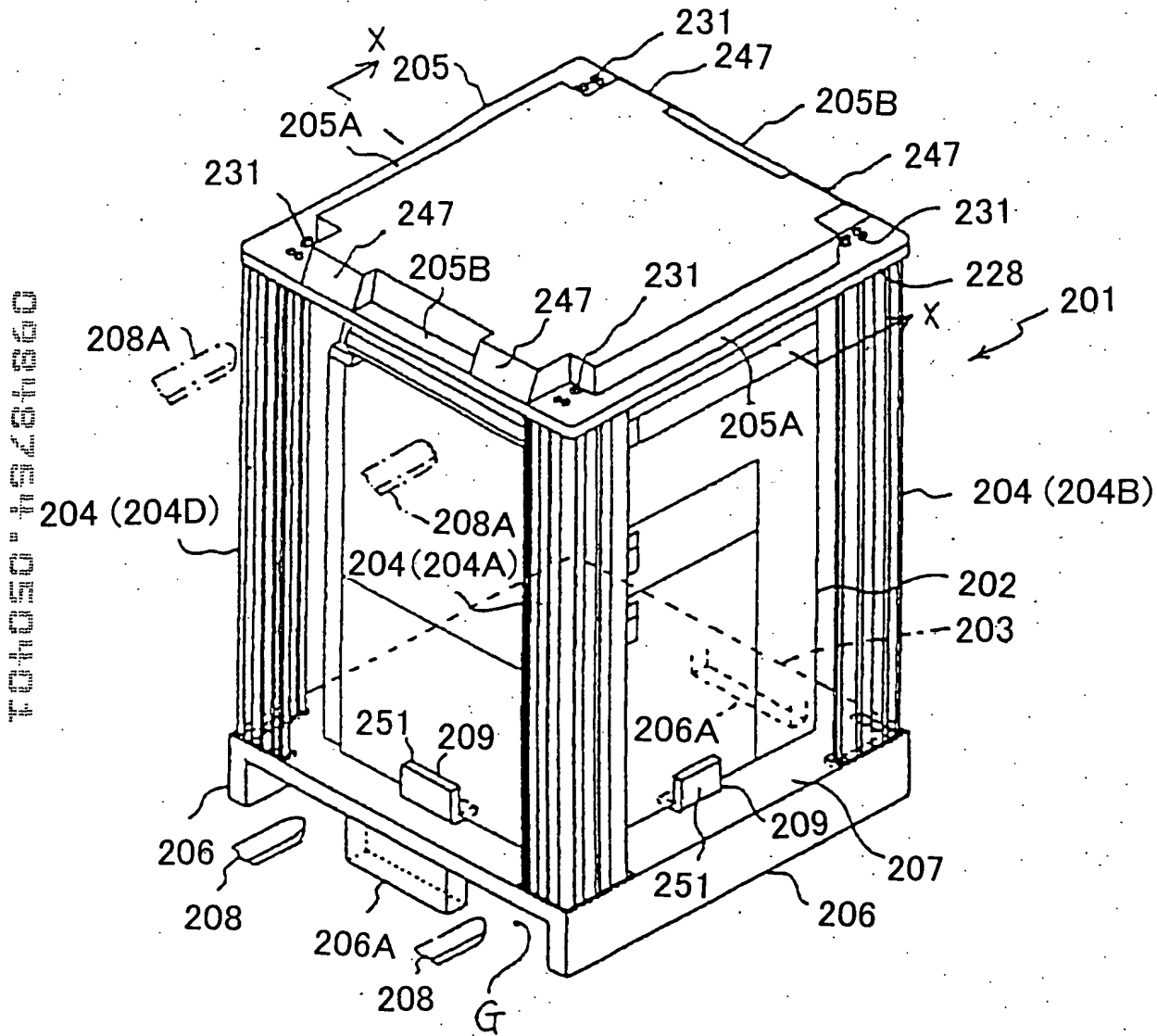


FIG.16



17/38

FIG. 17

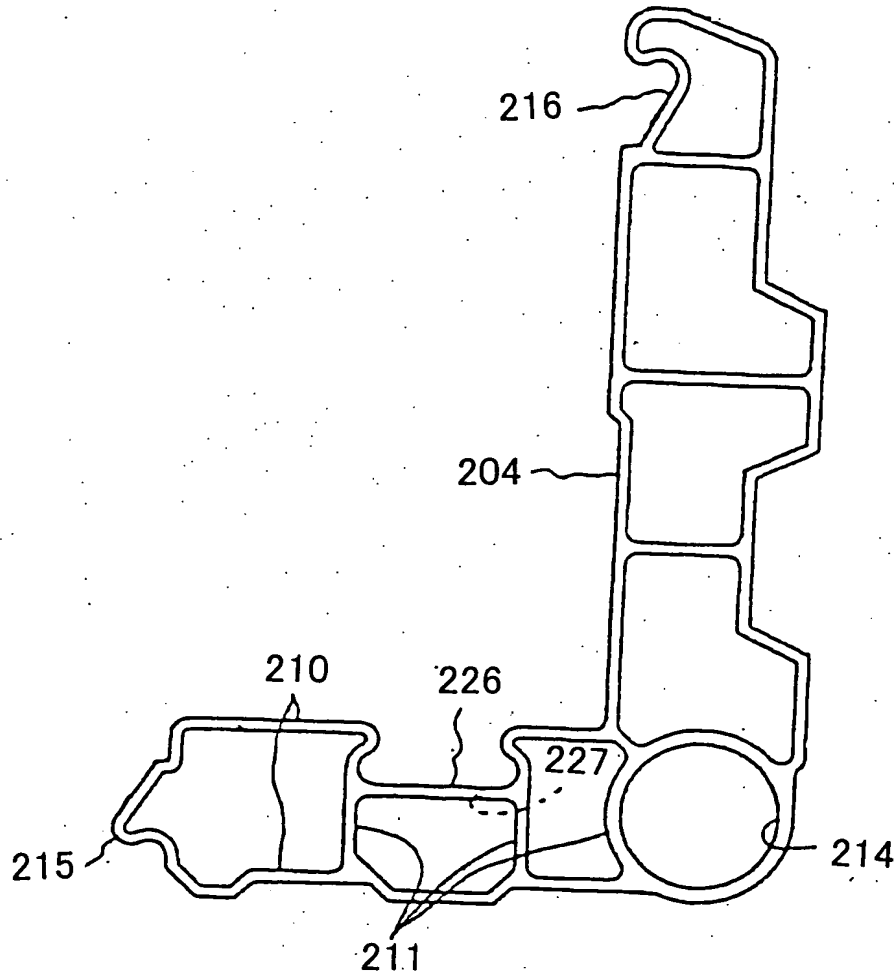
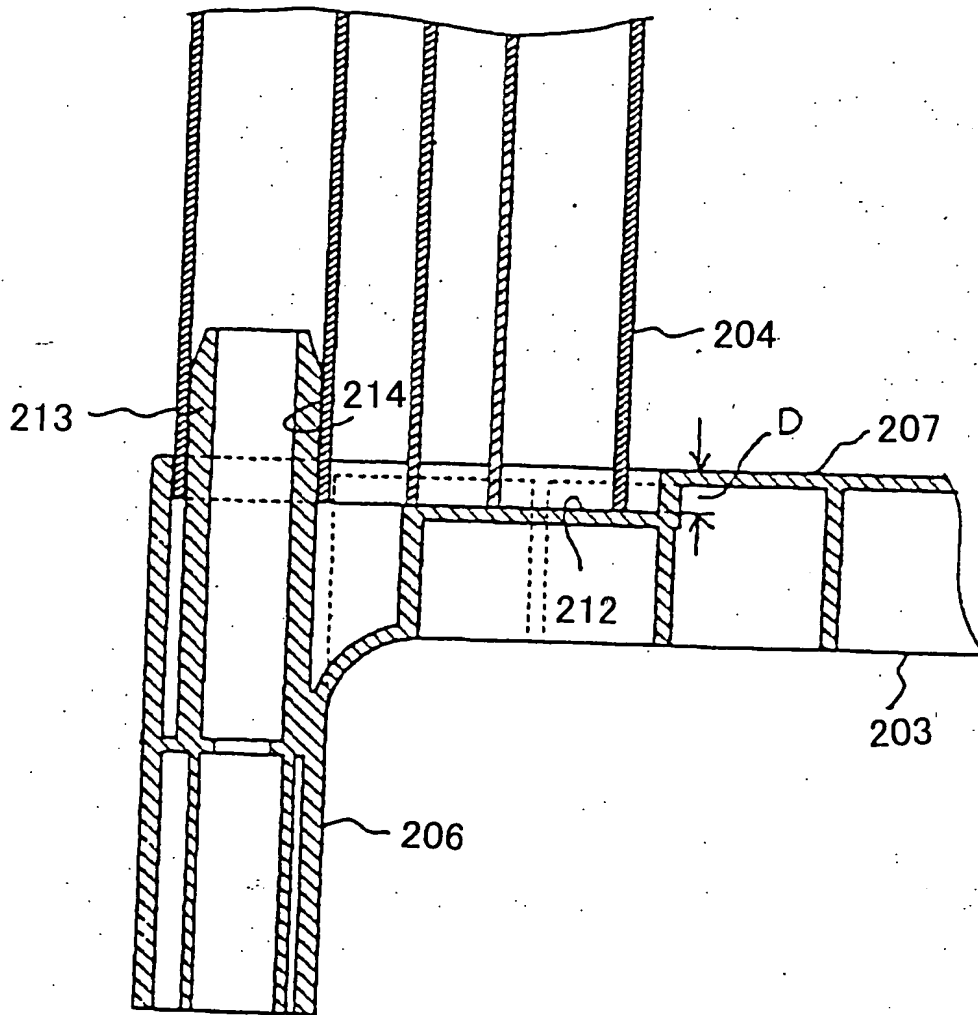


FIG.18



19/38

FIG. 19

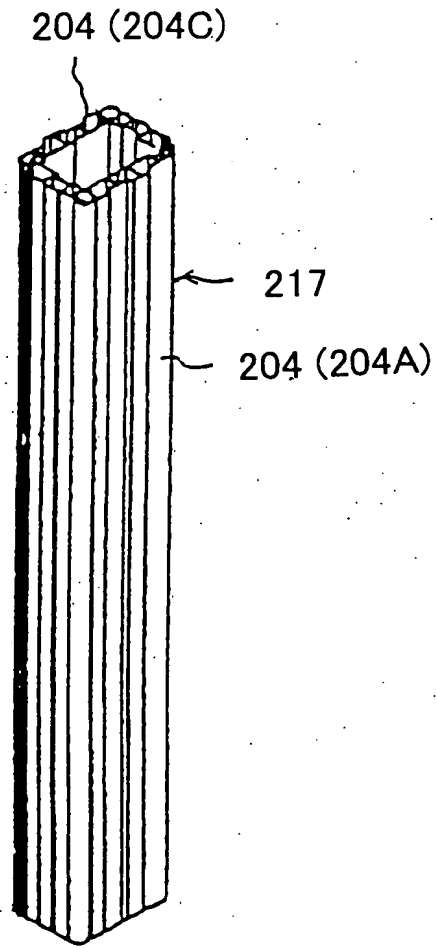
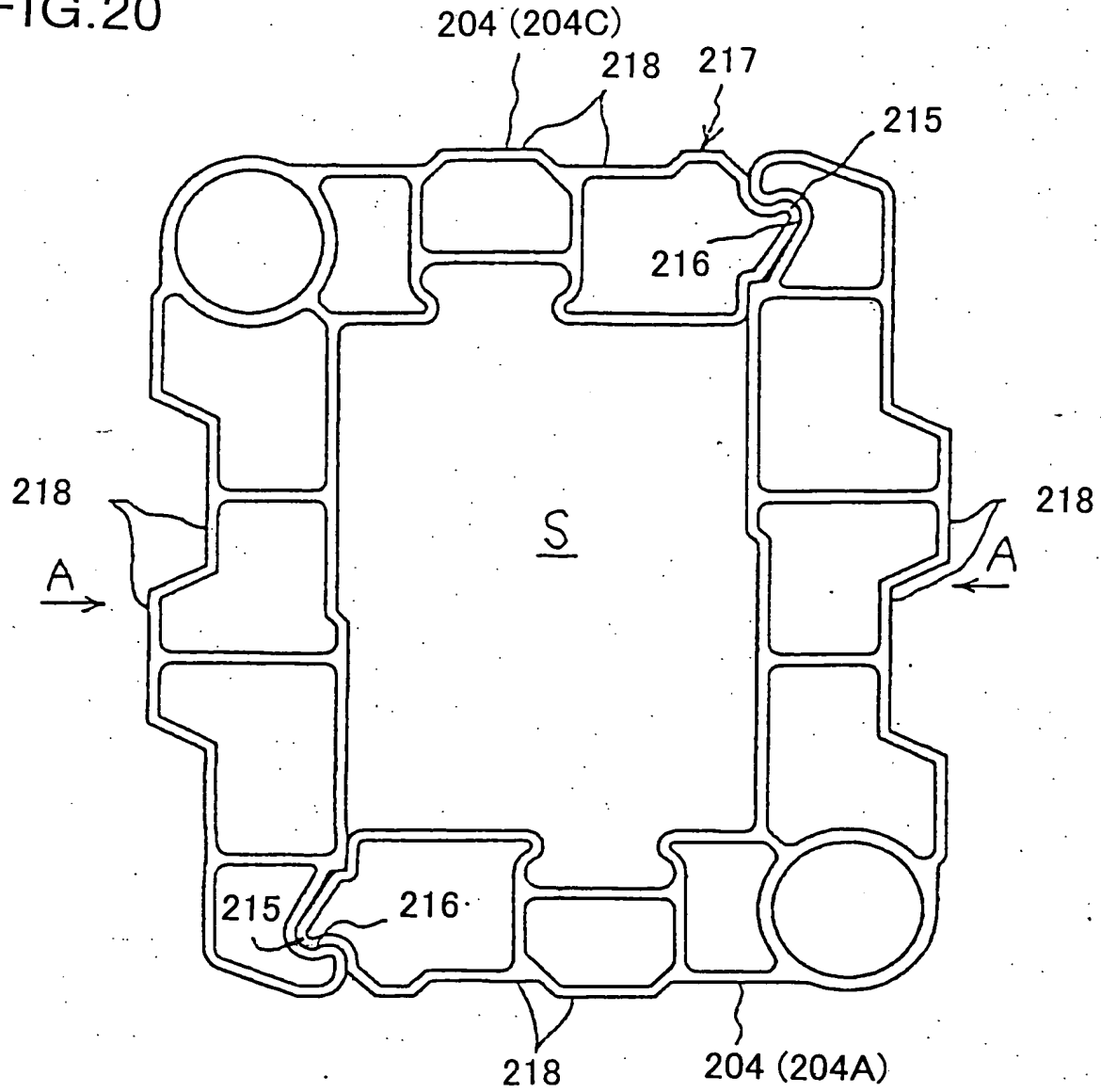


FIG. 19

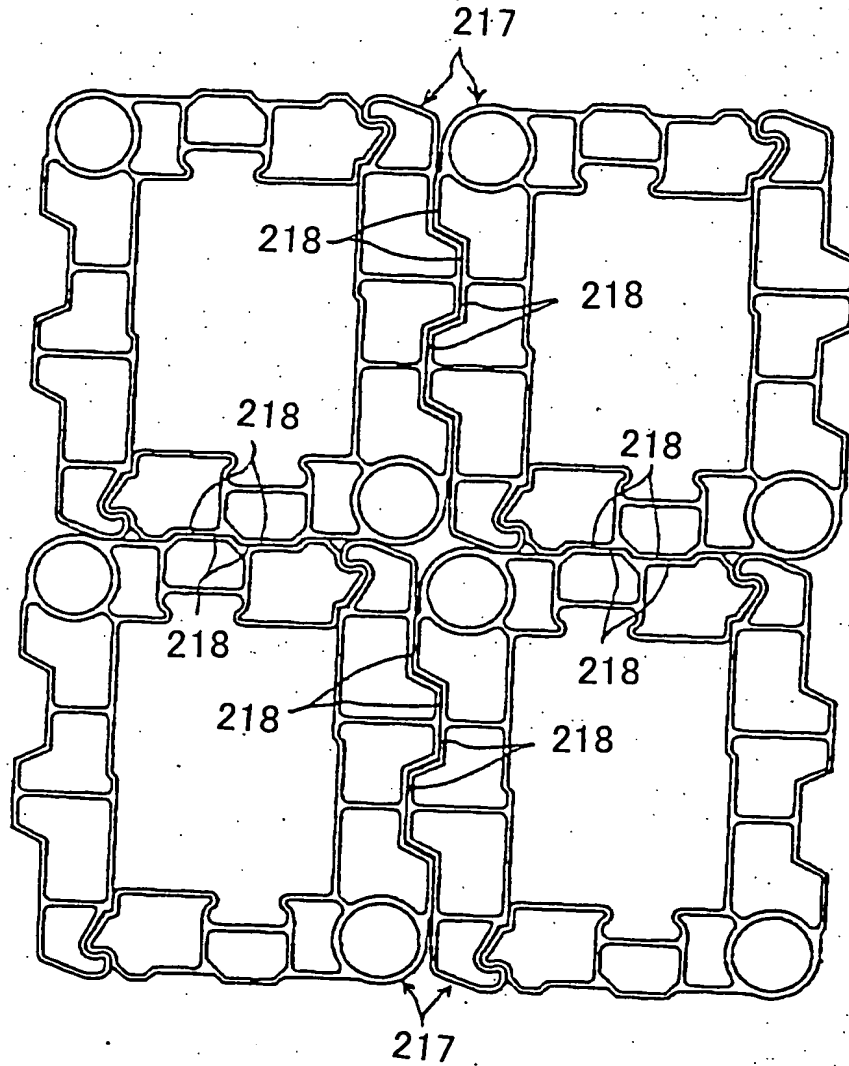
20/38

FIG.20



21/38

FIG.21



22/38

FIG. 22

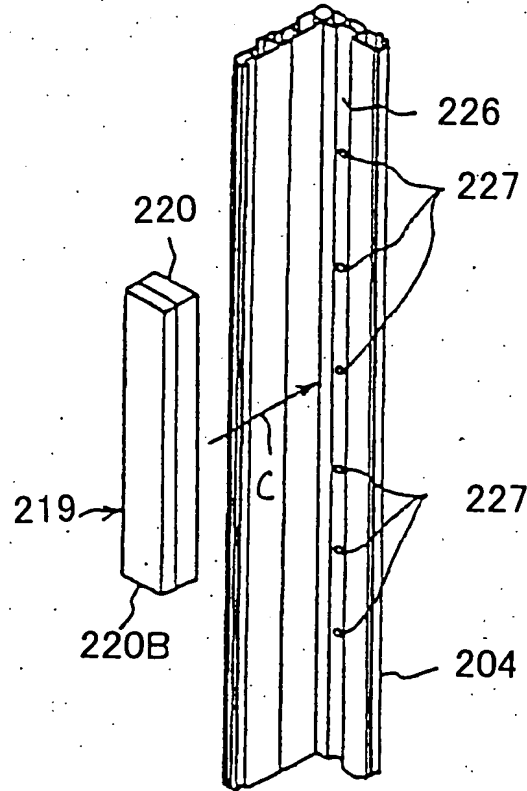


FIG. 22

23/38

FIG.23

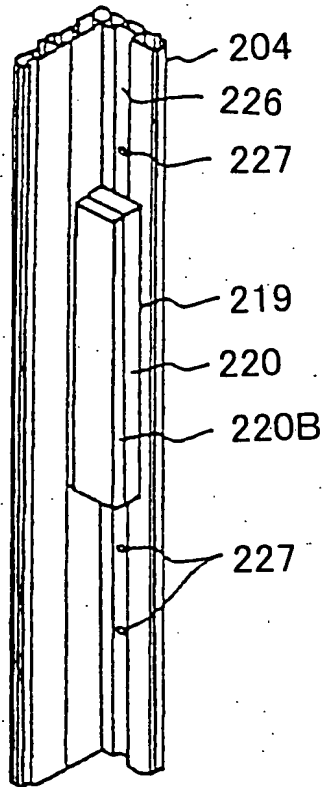


FIG.24

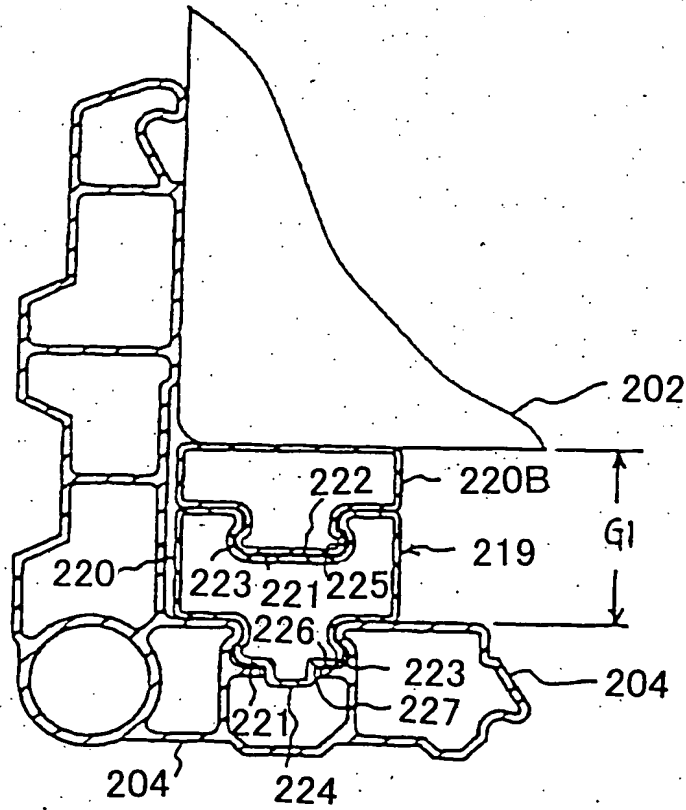


FIG.25

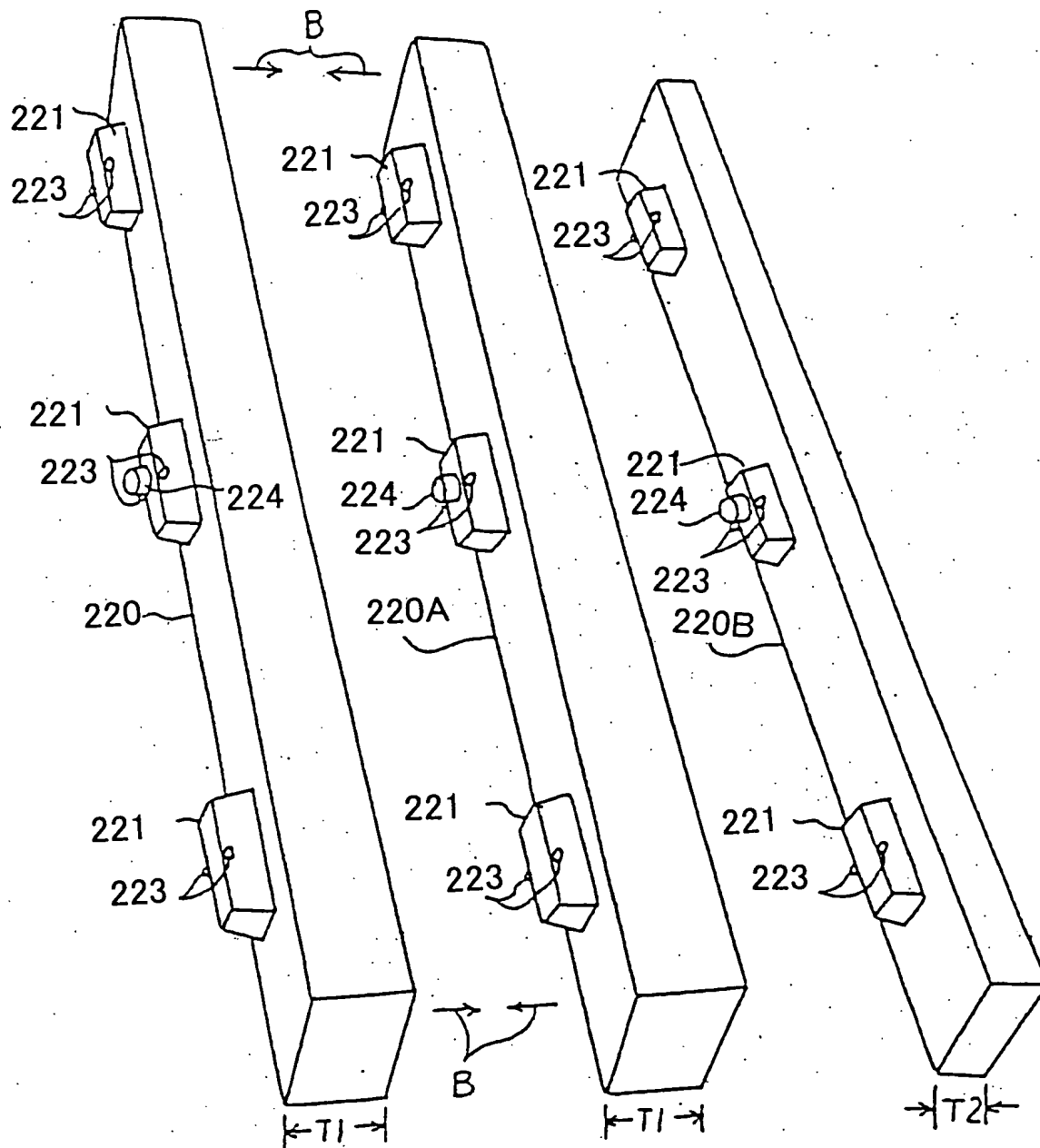


FIG.26

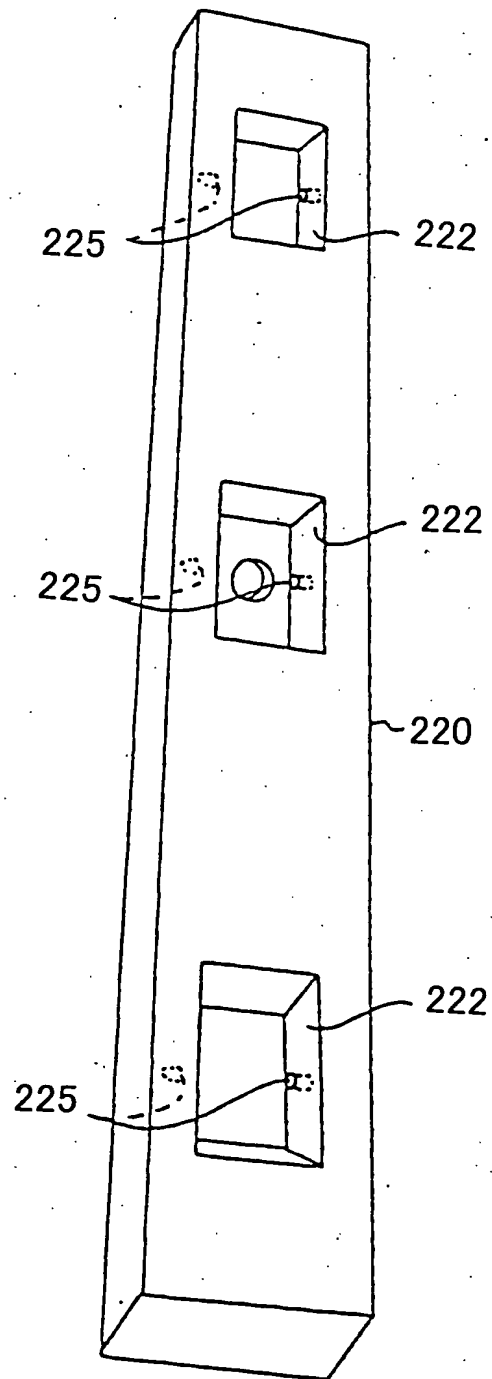


FIG. 26

27/38

FIG.27

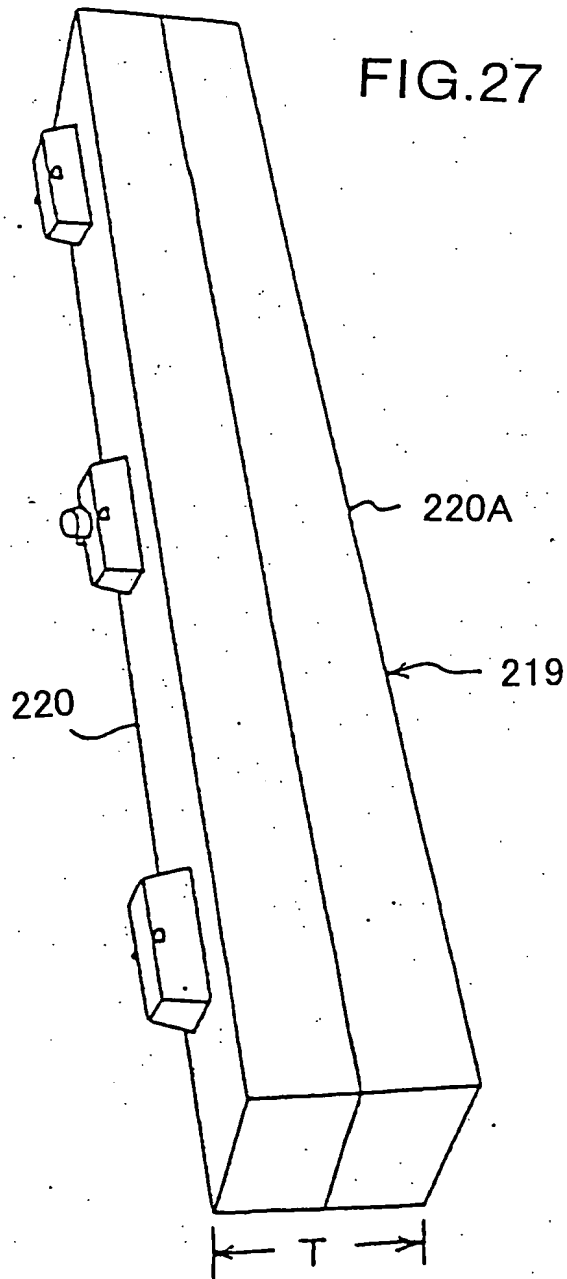


FIG. 27

28/38

FIG.28

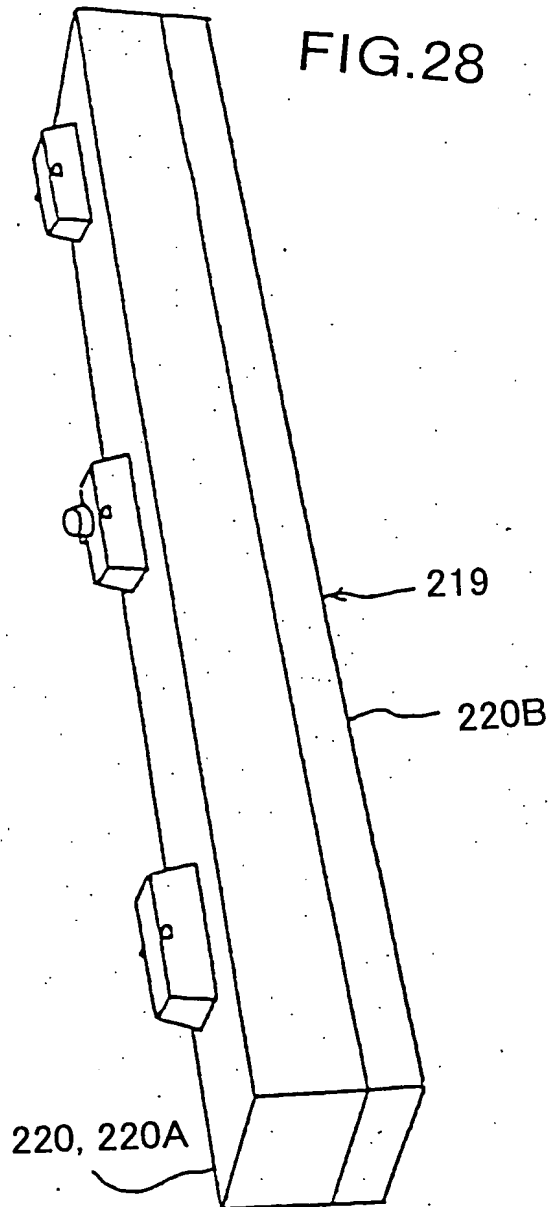


FIG. 28

29/38

FIG.29

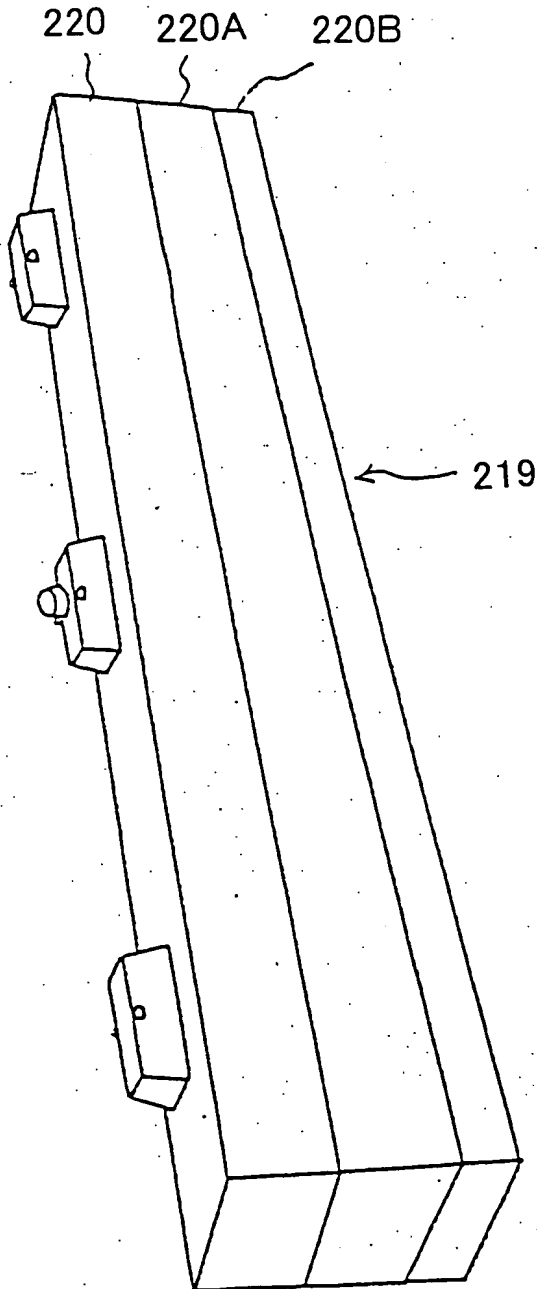
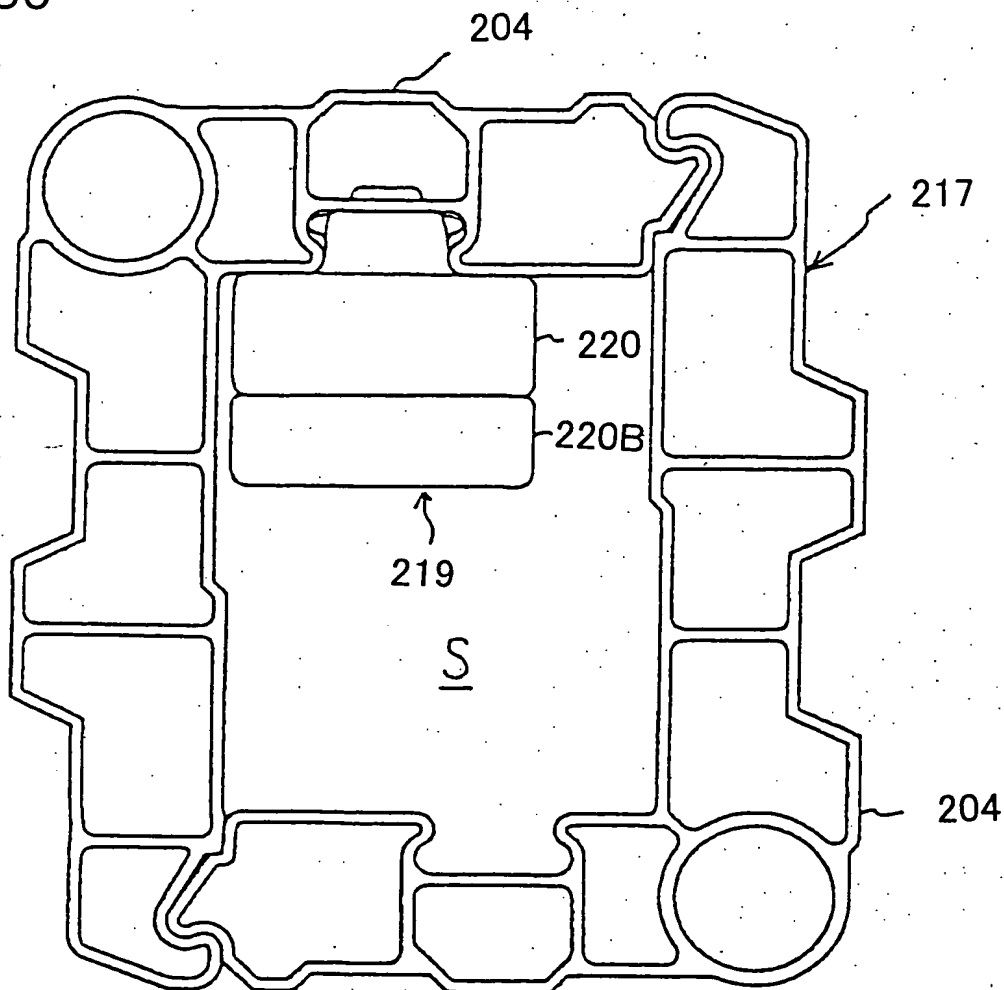


FIG. 29

30/38

FIG.30



31/38

FIG.31

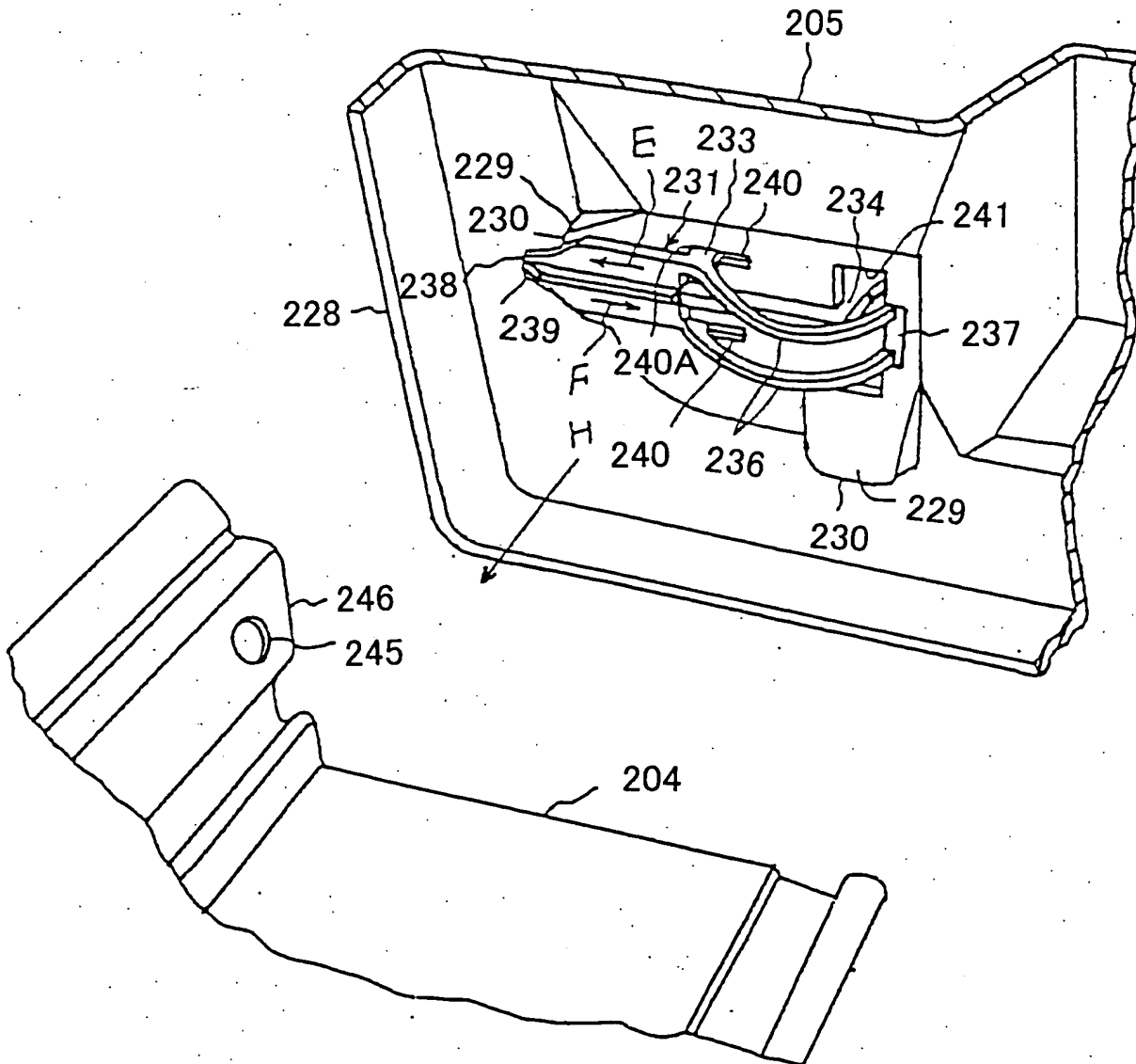
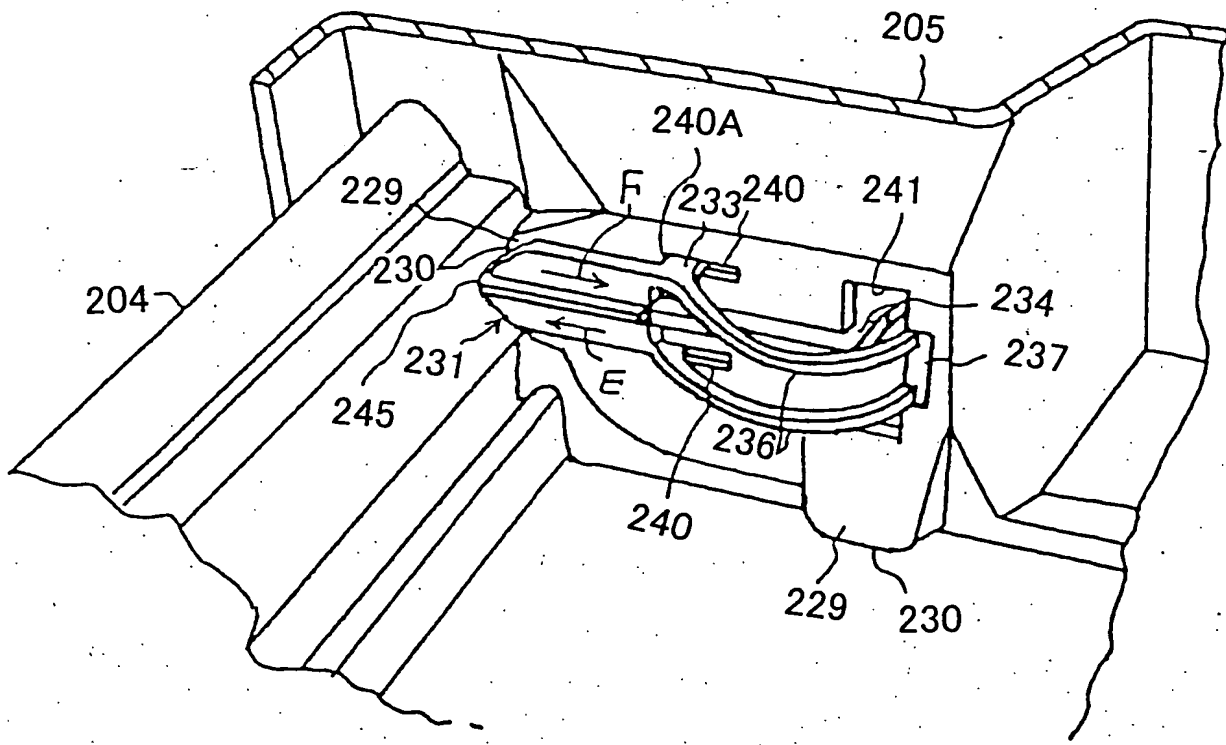
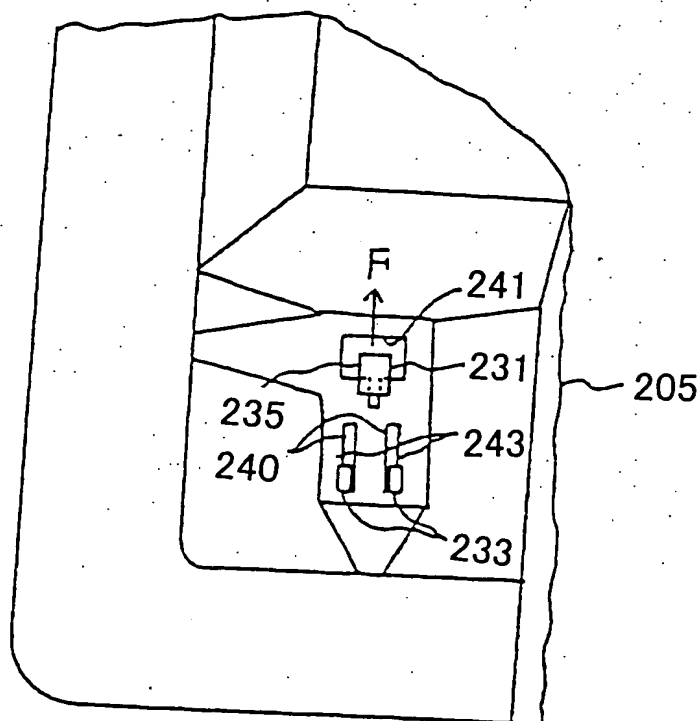


FIG.32



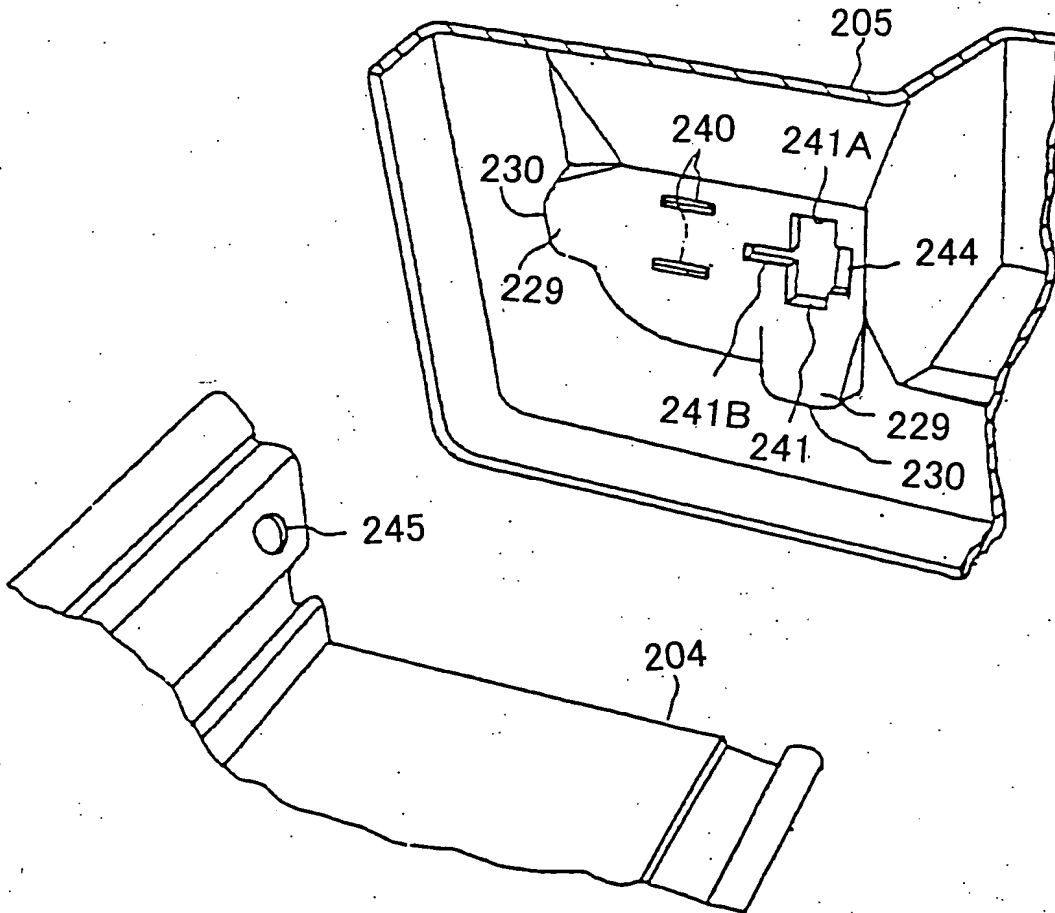
33/38

FIG.33



34/38

FIG.34



35/38

FIG.35

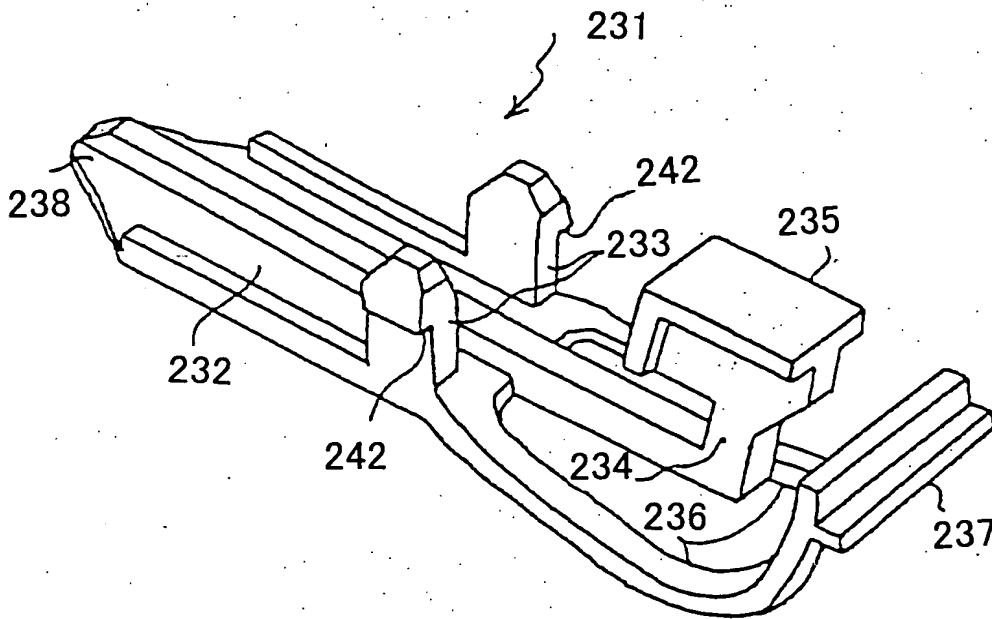


FIG. 35

36/38

FIG.36

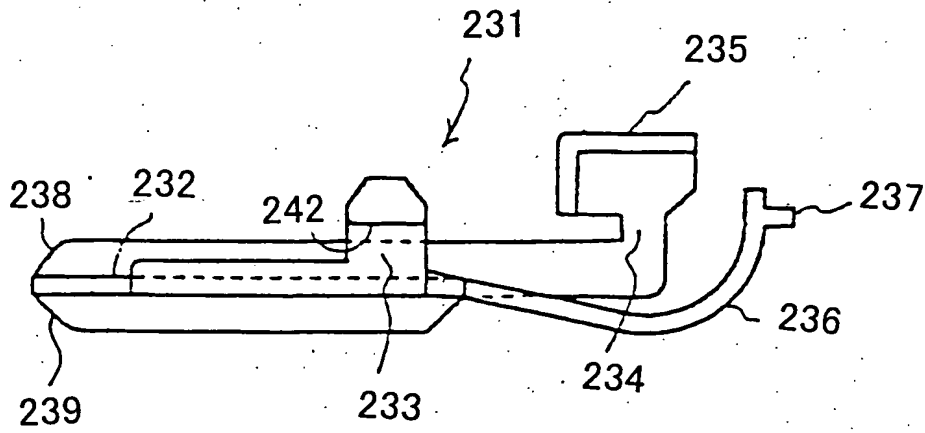
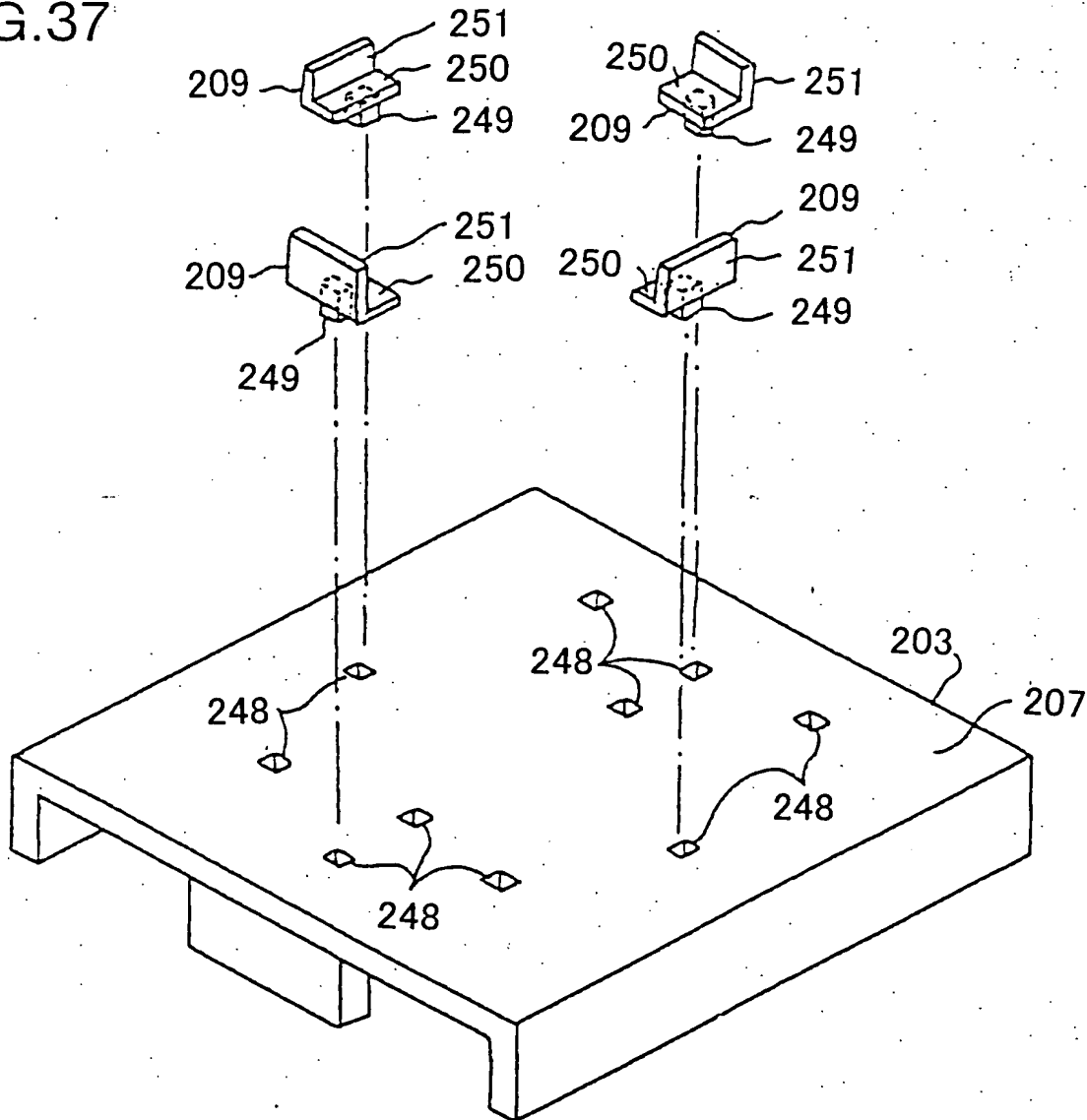


FIG. 36

37/38

FIG.37



38/38

FIG. 38

